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Door Panels

#3464 Date 03/16/04 rev. 0

Parts

2 ea. Door panels

Hardware

4 ea. 12-24x1/2" screws

2 ea. 1/4-20x1/2" screws

20 ea. 8x3/4" screws

1. Remove arm rest, window crank, inner door handle and door handle cup.
2. Replace the two round head screws in the upper part of the window crank with the 12-24 flat screws. Replace the round head screw holding the front lower window track in place with the 1/4-20 screw. This will allow the panel to sit flat in the door panel opening.
3. If you are replacing stock vinyl panels install panel screw retaining clips (purchased separately) into the door panel opening.
4. Install the door panel cup into the door panel. Position the door panel and loosely install all 10 8x3/4" screws.
5. The panel will have wiggle room. Now position the panel right where you want it and tighten the 10 8x3/4" screws.
6. Install the inner door handle, arm rest, and window crank. Test everything for proper operation.
7. Repeat for other side.